

# SCIE CIRCULAIRE CARBURE TCT CIRCULAR SAW BLADES

## Scie circulaire carbure / TCT circular saw blades

Un traitement thermique qui garantit la résistance et la durabilité

Dents Carbure de qualité industrielle réaffutables

Fentes d'expansion pour éliminer les vibrations

Heat-treated blade for extra strength and durability

Industrial grade carbide tips are resharpenable

Expansion slots to eliminate warping



| O mm<br>O pouce |     | Cd ULTRA |
|-----------------|-----|----------|
| 110<br>4"       | 30T | CW110030 |
| 110<br>4"       | 40T | CW110040 |
| 150<br>6"       | 30T | CW150030 |
| 150<br>6"       | 40T | CW150040 |
| 184<br>7-1/4"   | 24T | CW184024 |
| 184<br>7-1/4"   | 40T | CW184040 |
| 184<br>7-1/4"   | 60T | CW184060 |
| 200<br>8"       | 24T | CW200024 |
| 200<br>8"       | 40T | CW200040 |
| 200<br>8"       | 60T | CW200060 |
| 230<br>9"       | 40T | CW230400 |
| 230<br>9"       | 60T | CW230600 |
| 254<br>10"      | 30T | CW254300 |
| 254<br>10"      | 40T | CW254400 |
| 254<br>10"      | 60T | CW254600 |
| 254<br>10"      | 80T | CW254800 |

| O mm<br>O pouce |      | Cd ULTRA |
|-----------------|------|----------|
| 254<br>10"      | 100T | CW254100 |
| 254<br>10"      | 120T | CW254120 |
| 300<br>12"      | 40T  | CW300040 |
| 300<br>12"      | 60T  | CW300060 |
| 300<br>12"      | 80T  | CW300080 |
| 300<br>12"      | 100T | CW300100 |
| 300<br>12"      | 120T | CW300120 |
| 350<br>14"      | 40T  | CW350040 |
| 350<br>14"      | 60T  | CW350060 |
| 350<br>14"      | 100T | CW350100 |
| 350<br>14"      | 120T | CW350120 |
| 400<br>16"      | 40T  | CW400040 |
| 400<br>16"      | 60T  | CW400060 |
| 400<br>16"      | 80T  | CW400080 |
| 400<br>16"      | 100T | CW400100 |
| 400<br>16"      | 120T | CW400120 |

UTILISATION : Lames adaptables sur toutes les machines à tronçonner (respecter l'alésage), pour la coupe des aciers et métaux non ferreux. Lubrification pendant la coupe recommandée. Attention : vitesse maxi 600 tr/min

USE : Fit all types of cut off machines according to shaft diameter. For cutting steels and non-ferrous metals. Use coolant.

CHARACTERISTIQUES : Acier rapide HSS trempé et revenu avec traitement anti-grippage, DM 05  
Profils de denture et précision d'usinage donnant à nos fraises scies

CHARACTERISTICS : HSS all hard. Special anti-bonding surface coating. Longer life for precise machining and special tooth shape.

|  |               | Ø Alésage (mm) |                            |                            |                           | Nombre de dents                                                                   |            |     |            |                                                                                     |            |     |            |    |            |     |            |     |            |
|-----------------------------------------------------------------------------------|---------------|----------------|----------------------------|----------------------------|---------------------------|-----------------------------------------------------------------------------------|------------|-----|------------|-------------------------------------------------------------------------------------|------------|-----|------------|----|------------|-----|------------|-----|------------|
|                                                                                   |               | Sans trou      | 2 Ø 8,5 x 45 + 2 Ø 12 x 64 | 2 Ø 12 x 64 + 2 Ø 8,5 x 55 | 2 Ø 15 x 80 + 2 Ø 14 x 85 | Denture ACME                                                                      |            |     |            | Denture HELLER                                                                      |            |     |            |    |            |     |            |     |            |
|                                                                                   |               |                |                            |                            |                           |  |            |     |            |  |            |     |            |    |            |     |            |     |            |
|                                                                                   |               |                |                            |                            |                           | P3                                                                                | Code ULTRA | P4  | Code ULTRA | P5                                                                                  | Code ULTRA | P6  | Code ULTRA | P7 | Code ULTRA | P8  | Code ULTRA | P10 | Code ULTRA |
| mm                                                                                | pouce         | 25.4           | 32                         | 40                         | 50                        |                                                                                   |            |     |            |                                                                                     |            |     |            |    |            |     |            |     |            |
| 160 x 1.6                                                                         | 6 3/8 x .063  | ☒              |                            |                            |                           |                                                                                   |            |     |            |                                                                                     |            |     |            |    |            |     |            |     |            |
| 200 x 2                                                                           | 8 x .079      | ☒              |                            |                            |                           |                                                                                   |            |     |            |                                                                                     |            |     |            |    |            |     |            |     |            |
|                                                                                   |               |                | ☒                          |                            |                           |                                                                                   |            |     |            |                                                                                     |            |     |            |    |            |     |            |     |            |
| 225 x 2                                                                           | 9 x .079      | ☒              |                            |                            |                           | 220                                                                               | 1811       | 180 | 1812       |                                                                                     |            |     |            |    |            |     |            |     |            |
|                                                                                   |               |                | ☒                          |                            |                           | 220                                                                               | 1815       | 180 | 1816       | 140                                                                                 | 1817       | 120 | 1818       |    |            |     |            |     |            |
|                                                                                   |               |                |                            | ☒                          |                           | 220                                                                               | 1819       |     |            |                                                                                     |            |     |            |    |            |     |            |     |            |
| 250 x 2                                                                           | 10 x .079     | ☒              |                            |                            |                           | 250                                                                               | 1823       | 200 | 1824       |                                                                                     |            |     |            |    |            |     |            |     |            |
|                                                                                   |               |                | ☒                          |                            |                           | 250                                                                               | 1828       | 200 | 1829       | 160                                                                                 | 1830       | 128 | 1831       |    |            |     |            |     |            |
|                                                                                   |               |                |                            | ☒                          |                           |                                                                                   |            | 200 | 1834       |                                                                                     |            |     |            |    |            |     |            |     |            |
| 250 x 2.5                                                                         | 10 x .079     | ☒              |                            |                            |                           | 250                                                                               | 1838       | 200 | 1839       | 160                                                                                 | 1840       | 128 | 1841       |    |            | 100 | 1842       |     |            |
|                                                                                   |               |                | ☒                          |                            |                           | 250                                                                               | 1844       | 200 | 1845       | 160                                                                                 | 1846       | 128 | 1847       |    |            |     |            |     |            |
|                                                                                   |               |                |                            | ☒                          |                           | 250                                                                               | 1850       | 200 | 1851       | 160                                                                                 | 1852       | 128 | 1853       |    |            |     |            |     |            |
| 275 x 2.5                                                                         | 10 7/8 x .098 | ☒              |                            |                            |                           | 280                                                                               | 1856       | 220 | 1857       | 180                                                                                 | 1858       | 140 | 1859       |    |            | 110 | 1860       |     |            |
|                                                                                   |               |                | ☒                          |                            |                           | 280                                                                               | 1862       | 220 | 1863       | 180                                                                                 | 1864       | 140 | 1865       |    |            | 110 | 1866       |     |            |
|                                                                                   |               |                |                            | ☒                          |                           | 280                                                                               | 1868       | 220 | 1869       | 180                                                                                 | 1870       | 140 | 1871       |    |            | 110 | 1872       | 90  | 1873       |
| 300 x 2.5                                                                         | 12 x .098     | ☒              |                            |                            |                           |                                                                                   |            | 180 | 1877       |                                                                                     |            |     |            |    |            |     |            |     |            |
|                                                                                   |               |                | ☒                          |                            |                           | 300                                                                               | 1880       | 220 | 1881       | 180                                                                                 | 1882       | 160 | 1883       |    |            | 120 | 1884       |     |            |
|                                                                                   |               |                |                            | ☒                          |                           | 300                                                                               | 1886       | 220 | 1887       | 180                                                                                 | 1888       | 160 | 1889       |    |            | 120 | 1890       |     |            |
| 300 x 3                                                                           | 12 x .118     |                |                            | ☒                          |                           |                                                                                   |            |     |            |                                                                                     |            | 160 | 1893       |    |            | 120 | 1894       |     |            |
| 315 x 3                                                                           | 12 3/8 x .118 |                | ☒                          |                            |                           |                                                                                   |            | 240 | 1920       | 200                                                                                 | 1921       | 160 | 1922       |    |            | 120 | 1923       |     |            |
|                                                                                   |               |                |                            | ☒                          |                           | 300                                                                               | 1897       | 240 | 1898       | 200                                                                                 | 1899       | 160 | 1900       |    |            | 120 | 1901       | 100 | 1902       |
| 350 x 3                                                                           | 14 x .118     |                | ☒                          |                            |                           |                                                                                   |            | 280 | 1925       | 220                                                                                 | 1926       | 180 | 1927       |    |            |     |            |     |            |
|                                                                                   |               |                |                            | ☒                          |                           |                                                                                   |            | 280 | 1905       | 220                                                                                 | 1906       | 180 | 1907       |    |            |     |            |     |            |
| 370 x 3                                                                           | 14 1/2 x .118 |                | ☒                          |                            |                           |                                                                                   |            |     |            | 220                                                                                 | 1911       |     |            |    |            |     |            |     |            |
| 370 x 3.5                                                                         | 14 1/2 x .140 |                |                            | ☒                          |                           |                                                                                   |            |     |            |                                                                                     |            |     |            |    |            |     |            |     |            |
| 400 x 3.5                                                                         | 16 x .14      |                |                            | ☒                          |                           |                                                                                   |            |     |            |                                                                                     |            |     |            |    |            |     |            |     |            |
| 400 x 4                                                                           | 16 x .16      |                |                            |                            | ☒                         |                                                                                   |            |     |            |                                                                                     |            |     |            |    |            |     |            |     |            |
| 425 x 3.5                                                                         | 17 x .14      |                |                            |                            | ☒                         |                                                                                   |            |     |            |                                                                                     |            |     |            |    |            |     |            |     |            |
| 450 x 3                                                                           | 18 x .12      |                |                            |                            | ☒                         |                                                                                   |            |     |            |                                                                                     |            |     |            |    |            |     |            |     |            |
| 450 x 4                                                                           | 18 x .16      |                |                            |                            | ☒                         |                                                                                   |            |     |            |                                                                                     |            |     |            |    |            |     |            |     |            |